



*Spare Part HM 86 Instructions*

1. *Remove and discard the hex nut # GM 19.*
2. *Remove and discard the washer # BLS 47.*
3. *Remove the old Rx lens.*
4. *Remove the washer # BLS 46.*
5. *Drill new Rx lens using a 1.6mm drill bit for the screw hole.  
Drill new Rx lens 1mm for the stabilizer hole.*
6. *Measure the thickness of the lens at the drill holes, SUBTRACT 1.8mm from the lens thickness and cut the new part # HM 86 to the required length.*

*Example: Lens thickness at drill hole = 4.0mm  
Subtract the notch-free area - 1.8mm  
Cut the new threaded sleeve # HM 86 = 2.2mm*

7. *Attach the washer # BLS 46 to the existing thread pin.*
8. *Insert the lens onto the old, existing thread pin.*
9. *Secure the lens with the new threaded sleeve # HM 86.*